

TORNOS DECO 20

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : DECO 20
Year : 1999
Serial : T63086
Stock : 9187



This machine ran on full oil

TECHNICAL DETAILS

- Number of axes : 10
- Number of spindles : 2
- MAIN SPINDLE
 - Max. bar diameter : 25,4 [mm]
 - Max. machining length : 200 [mm]
 - Spindle speeds : 10.000 [rpm]
 - C axis indexing precision : 0,1 [°]
- COUNTER-SPINDLE
 - Max. bar diameter : 20 [mm]
 - Spindle speeds : 10.000 [rpm]
 - Spindle power : 3.7 [kW]
 - C axis indexing precision : 0,1 [°]
- Number of guide bush holders : 2
- GUIDE BUSH HOLDER 1
 - Number of positions : 5
- GUIDE BUSH HOLDER 2
 - Number of positions : 5
 - Number of motorized positions : 4

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- Live tools speed : 8.000 [rpm]

END ATTACHMENT

- Number of positions : 4

- Number of motorized positions : 4

- Live tools speed : 6.000 [rpm]

SECONDARY OPERATION

- Number of positions : 7

- Number of motorized positions : 3

- Live tools speed : 8.000 [rpm]

POWER SUPPLY

- Supply voltage : 400 [V]

- Total installed power : 13 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 2.270 x 1.650 [mm]

- Machine height : 2.200 [mm]

- Machine weight : 3.500 [kg]

MACHINE HOURS

- Number of working hours : 40.236 [h]

EQUIPMENT

- CNC : Fanuc PNC DECO

- Rotating tool motor on : S2, S3, S5 vertical + horizontal

- Rotating guide bush

- Parts catcher

- Coolant tank

* with cooling unit for coolant

* with high-pressure pump

- Number of turning tool holders : 4

- Number of turning tool holders : 7

- Number of fixed drillers : 4