

## STAR SV-32

**Kind : Swiss-type cnc lathe**  
**Manufacturer : STAR**  
**Model : SV-32**  
**Year : 2011**  
**Serial : 0662 (081)**  
**Stock : P2302**



### TECHNICAL DETAILS

- Number of axes	: 9
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Travel	: 310 [mm]
- Spindle speeds	: 280 - 7.000 [rpm]
- Spindle power	: 7,5 [kW]
- C axis indexing precision	: 0,01 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Z stroke	: 150 [mm]
- Spindle speeds	: 280 - 7.000 [rpm]
- Spindle power	: 3,7 [kW]
- C axis indexing precision	: 0,01 [°]
- Number of turrets	: 1
<b>UPPER TURRET</b>	
- Number of positions	: 10
- Number of motorized positions	: 10
- Live tools speed	: 5.700 [rpm]
- Live tools power	: 2,8 [kW]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 4
- Number of motorized positions	: 3
- Live tools speed	: 6.000 [rpm]
<b>POWER SUPPLY</b>	

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- Supply voltage : 200 [V]

- Total installed power : 8 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2.645 x 1.403 [mm]

- Machine height : 1.680 [mm]

- Machine weight : 3.880 [kg]

**MACHINE HOURS**

- Number of working hours : 6140 [h]

**EQUIPMENT**

- CNC : Fanuc 16 iTB

- 3 colors status lamp

- Parts catcher

- Parts conveying strip

- Coolant tank

\* with high-pressure pump

- Bar loader : FMB TURBO 3/36

- Electric transformer