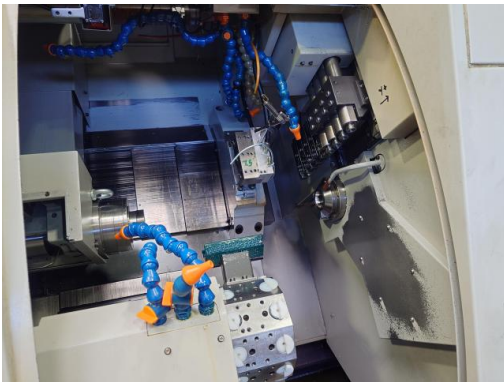


## CITIZEN M32 V

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : M32 V**  
**Year : 2004**  
**Serial : P14350**  
**Stock : 10511**



### TECHNICAL DETAILS

- Number of axes	: 9
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 320 [mm]
- Travel	: 325 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 3.7/7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Z stroke	: 410 [mm]
- X stroke	: 238 [mm]
- Spindle speeds	: 7000 [rpm]
- Spindle power	: 1.5/3.7 [kW]
- C axis indexing precision	: 0.001 [°]
- Number of turrets	: 1
<b>LOWER TURRET</b>	
- Number of positions	: 20
- Number of motorized positions	: 10
- X/Z stroke	: 120/202 [mm]
- Y stroke	: 44 [mm]
- Live tools speed	: 5000 [rpm]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 9

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- Number of motorized positions : 4  
- Live tools speed : 5000 [rpm]  
- X/Y stroke : 108/275 [mm]

**SECONDARY OPERATION**

- Number of positions : 3

**POWER SUPPLY**

- Supply voltage : 380 [V]  
- Total installed power : 10 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2805 x1370 [mm]  
- Machine height : 1370 [mm]  
- Machine weight : 3200 [kg]

**EQUIPMENT**

- CNC : Mitsubishi MELDAS M635  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Chips conveyor  
- Coolant tank  
- Bar loader : IEMCA BOSS 332-E-R