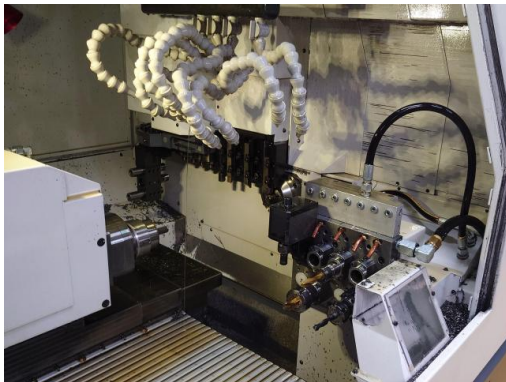


## CITIZEN L32-1M10

**Kind : Swiss-type cnc lathe**  
**Manufacturer : CITIZEN**  
**Model : L32-1M10**  
**Year : 2016**  
**Serial : V30397**  
**Stock : T14767**



### TECHNICAL DETAILS

- Number of axes	: 8
- Number of spindles	: 2
<b>MAIN SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 320 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 7.5 [kW]
- C axis indexing precision	: 0.001 [°]
<b>COUNTER-SPINDLE</b>	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.001 [°]
<b>GUIDE BUSH HOLDER 1</b>	
- Number of positions	: 10
- Number of motorized positions	: 4
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]
<b>END ATTACHMENT</b>	
- Number of positions	: 3
<b>SECONDARY OPERATION</b>	
- Number of positions	: 9
- Number of motorized positions	: 4
- Live tools speed	: 6000 [rpm]
- Live tools power	: 1 [kW]

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**POWER SUPPLY**

- Supply voltage : 200 [V]
- Total installed power : 13.2 [kVA]

**WEIGHT & DIMENSIONS**

- Machine floor space : 2800 x 1400 [mm]
- Machine weight : 2900 [kg]

**MACHINE HOURS**

- Number of hours under power : 20444 [h]

**EQUIPMENT**

- CNC : Cincom System M70LPC-VU
- Rotating guide bush
- Parts conveying strip
- Ejection of workpiece
- Chips conveyor
- Coolant tank
- \* Prepared for HP pump
- Bar loader : IEMCA BOSS 338 / 32LL
- Oil mist extractor : LNS FOX WS 2 - 1500
- Fire extinguisher \*

\* NB : working order not guaranteed. To have it checked by a qualified organization of the buyer.

- Electric transformer