

GHIRINGHELLI M100

Kind : Centerless grinder cnc
Manufacturer : GHIRINGHELLI
Model : M100
Year : 2002
Serial : C632.01
Stock : 9852



TECHNICAL DETAILS

- Workpiece diameter	: 0.5 - 40 [mm]
- Max. plunge grinding length	: 95 [mm]
WORKING GRINDING WHEEL	
- Grinding wheel diameter	: 350 [mm]
- Grinding wheel width	: 120 [mm]
- Peripheral speed	: 50 [m/s]
- Grinding wheel speed	: 2352 [rpm]
- Minimum wheel diameter	: 260 [mm]
- Maximum wheel diameter	: 406 [mm]
REGULATING WHEEL	
- Grinding wheel width	: 120 [mm]
- Wheel tilt	: +/- 6 [°]
- Min. diameter of drive wheel	: 150 [mm]
- Maximum diameter of drive wheel	: 205 [mm]
SUPPLY	
- Installed power	: 21 [kW]
- Supply	: 400V, 50 [Hz]
DIMENSIONS	
- Floor dimensions	: 3965 x 3103 [mm]
- Machine height	: 2.100 [mm]
- Machine weight	: 2.800 [kg]

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EQUIPMENT

- CNC

: SIEMENS SINUMERIK 840 D